

## :: ADHESIVE PASTE KL 1

### *Description:*

Is a 2-component, white, filled and pre-accelerated bonding paste based on ortho-resin. Extremely suitable for bonding with good impact resistance and resistance to most diluted chemicals. Available in 25 kg packaging.

### *Application:*

Finds its application in the bodywork sector, boat building, mouldings, etc. For fastening, filling out and radius forming of bulkheads, frames, hull connections, etc.  
For fast and durable bonding of GRP, laminate, PVC foam, PU foam, wood, concrete, aluminium and stone.

### *Data on delivery:*

Color:	white
Viscosity:	20000 mPas
Mass density:	approx. 1,36 gr/cm <sup>3</sup>
Shelf life:	6 months in closed packaging
Consistency:	paste/thixotrope

### *Technical data:*

Consumption:	0,5 - 1 kg/m <sup>2</sup>
Shore:	not applicable

### *Application:*

The surface must always be dry and free of dust and grease. Mix the polyester with 2-3% Mekk hardener and apply this mixture with a rubber spatula. Can already be loaded after 2-3 hours.

Potlife: 9-24 min. at 20°C with 2% Mekk and 8 min. at 28°C.

Always apply small quantities in proportion to the potlife.

Processing temperature: 15-20 °C. When gluing laminates made of LSE resins and older than 24 hours, sanding is necessary to regain adhesion.

Note: all polyesters can be slowed down with inhibitor.

### *Safety:*

Always provide appropriate protective clothing and gloves. Avoid prolonged skin contact. Cleaning agent for tools: cleaner M (environmentally friendly substitute for acetone).

This product contains styrene and must therefore be handled in accordance with the safety regulations.